



OFS-Go Training Slides

Operations Feedback Systems



Job and Shift Statistics



Shift and Job Allocation

Adrien Rees
Morning Shift
7m 46s
since 15:59:1

ORDER #96561988
SOUR CREAM FOL
7m 45s
since 15:59:1

SHIFT

JOB

Update Counts

60

of 5000 kg (1.2%)

COUNT

Line Activity



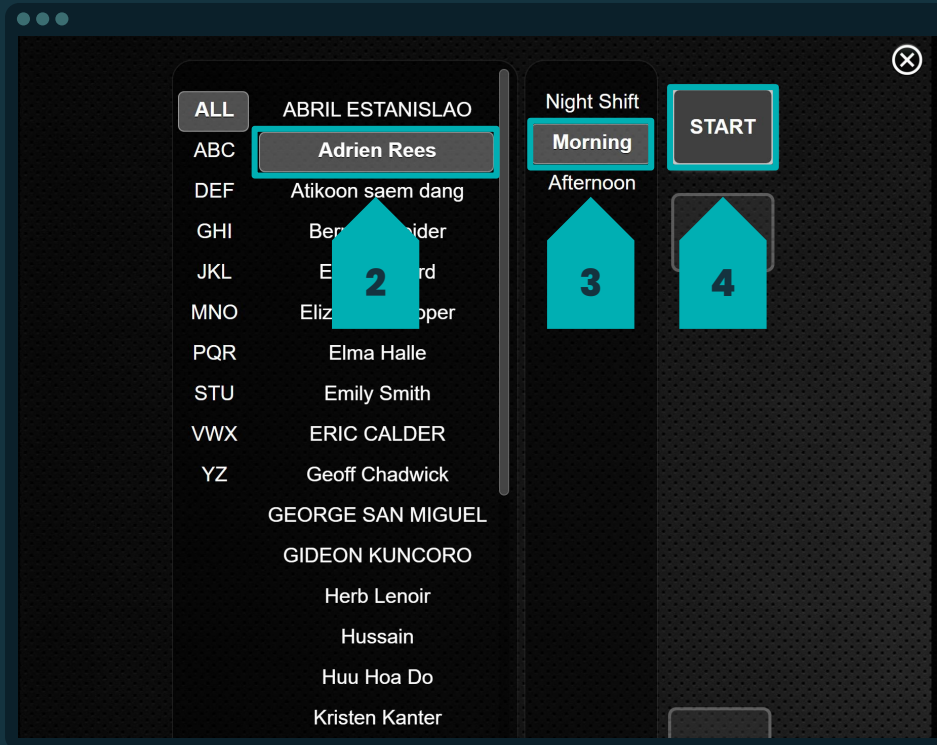
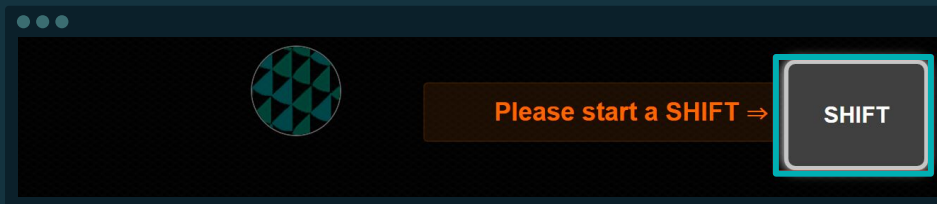
Transitions

Comment Box



Monitor Points

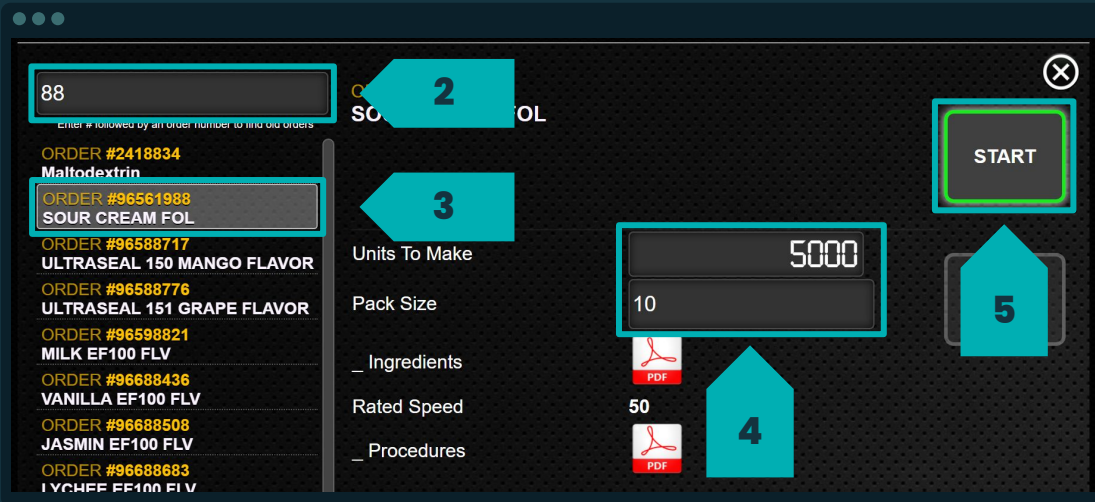
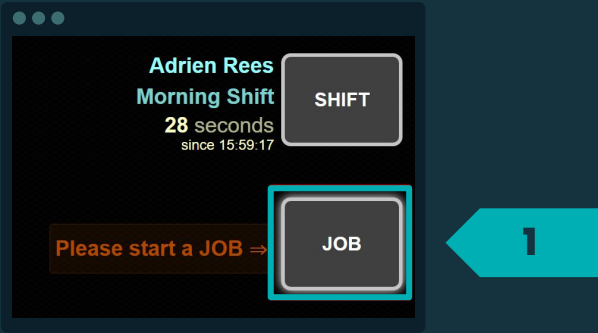




Starting a Shift

- 1 Press SHIFT
- 2 Select your operator
- 3 Select your crew
- 4 Press START

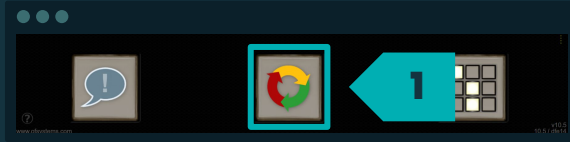
Note: While the line is running, you can follow the same process to complete a Shift change.



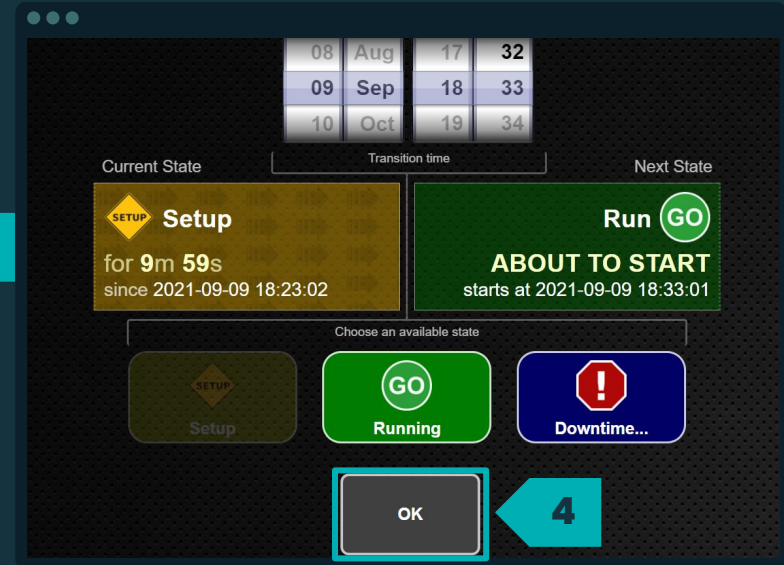
Starting a Job

- 1 Press JOB
- 2 Search for your SKU or JOB #
- 3 Select your job
- 4 Update job information
- 5 Press START

Transitions

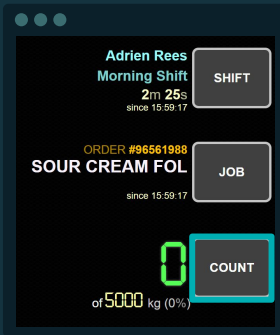


- 1 Press Transition
- 2 Select Start Time
- 3 Select Line State
- 4 Review information, press OK

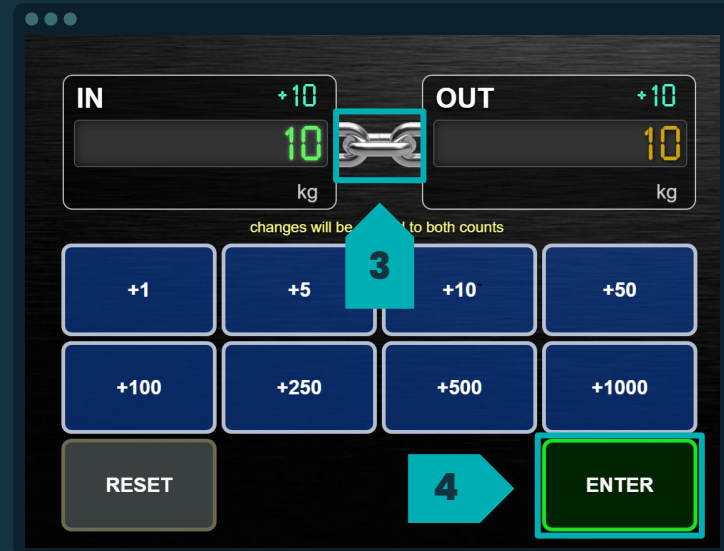
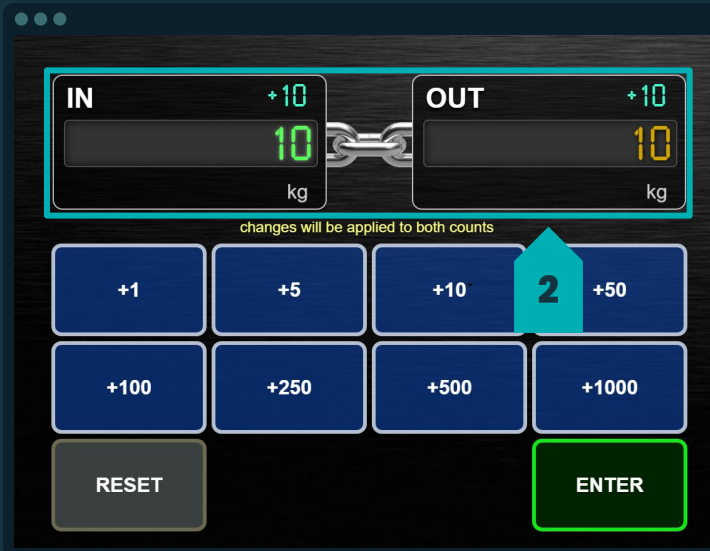


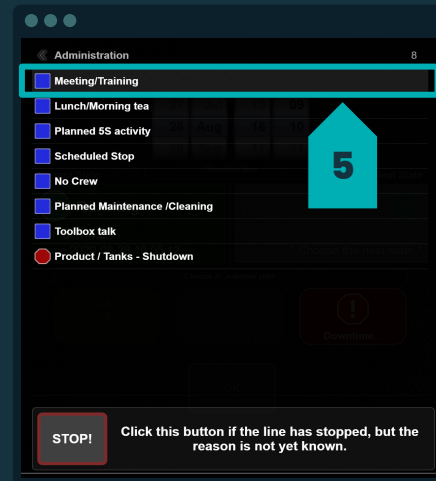
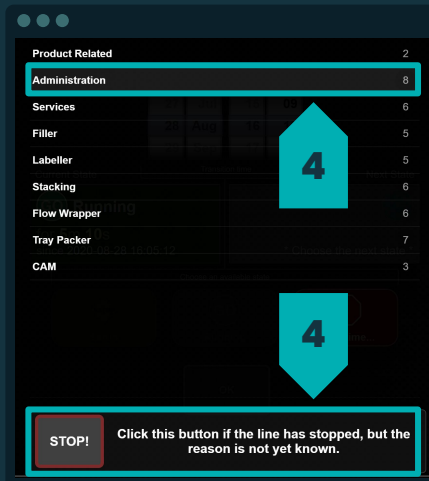
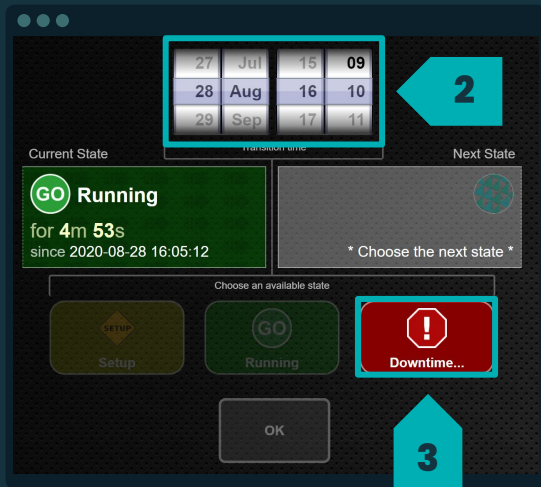
Note: You can select any time between the current movement and the last state change

Update Count



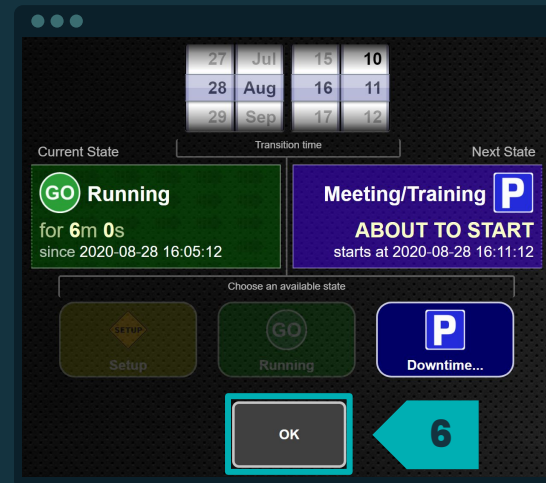
- 1 Press COUNT
- 2 Update IN and OUT using increment buttons or the keyboard
- 3 Click the chain to sync or unsync IN and OUT values
- 4 Press ENTER

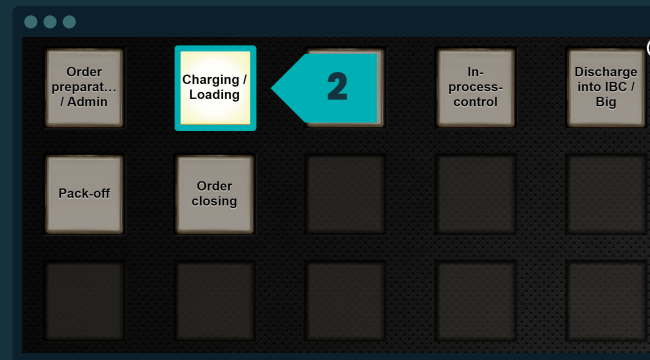
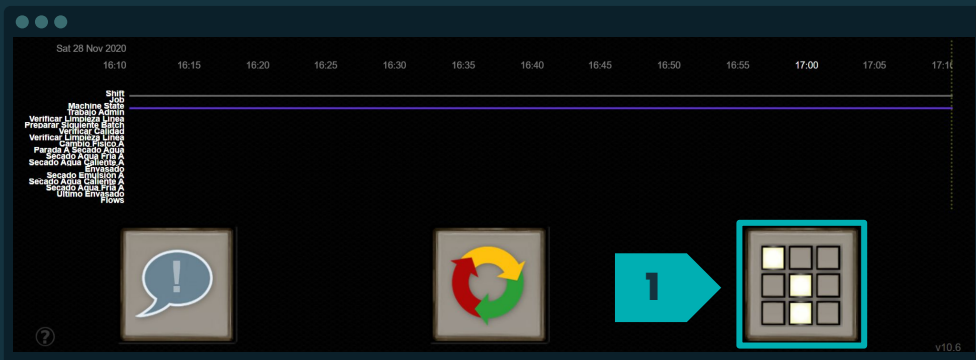




Assigning Downtime

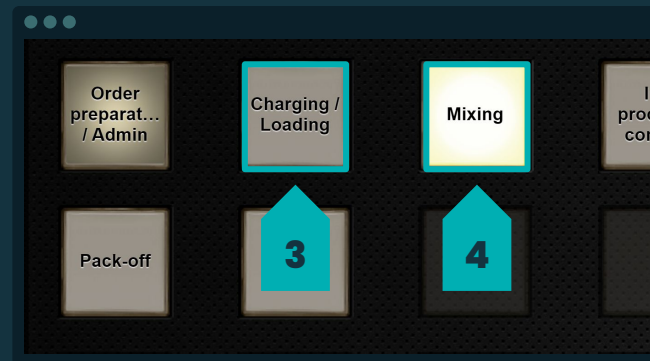
- 1 Select Transition Button
- 2 Select Start Time
Note: You can select any time between the current moment and the last state change
- 3 Select Downtime state
- 4 Select category OR simply STOP the line until a reason has been identified
- 5 Select reason
- 6 Press OK



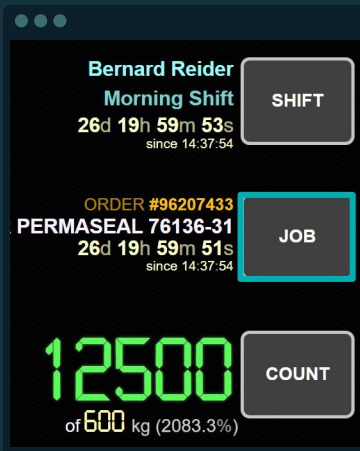


Monitor Points

Monitor Points are **optional** and are intended to identify a particular machine issue or process stage



- 1 Select the Monitor Points tile
- 2 Select the correct process
- 3 Deselect the highlighted process once complete
- 4 Select a new tile when beginning a changeover



Confirming Job Counts

- 1 Press JOB
- 2 Press END
- 3 Enter the finalised counts
- 4 Tick the AVA, PE and Quality boxes
- 5 Press CONFIRM

Note: You can choose a new SKU on the left and press START if you are starting a new job. The CONFIRM JOB COUNTS screen will still appear