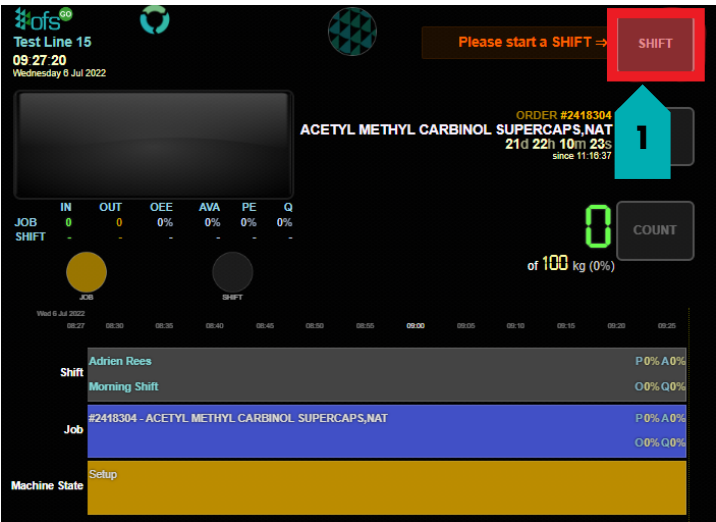


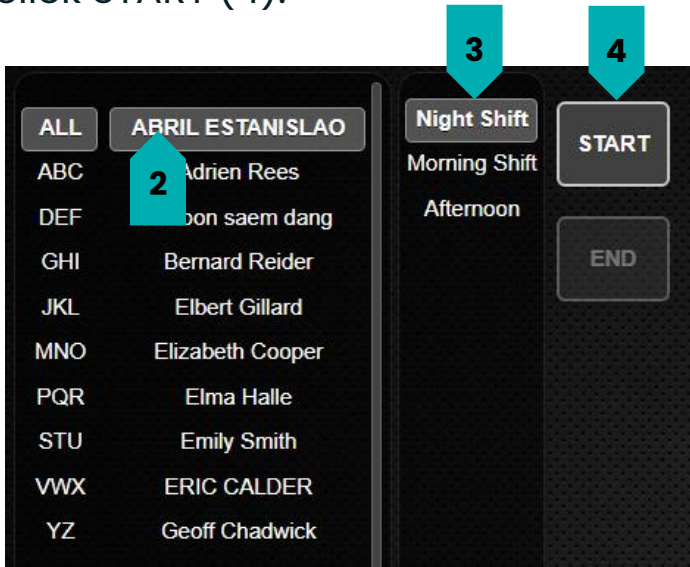
Introduction to the Operator Console

1. Log a shift

Start a shift via the SHIFT button (1) whenever a new crew starts running the line.



Select an operator (2) and crew (3), then click START (4).



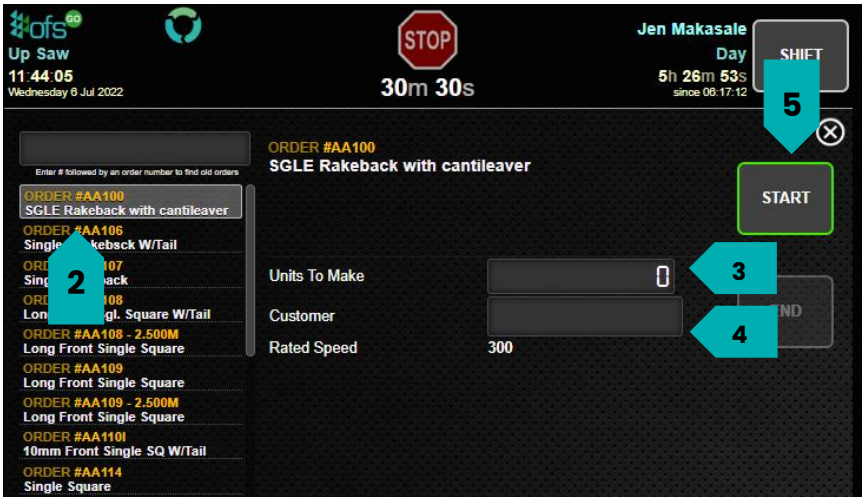
2. Log a job

Jobs in OFS help to track the performance of a SKU and count each order.



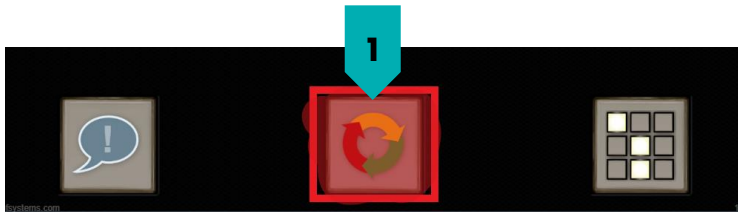
When you start a work-order, log a job with the JOB button (1).

Select the SKU (2), tell OFS the 'Units to Make' (3), Customer (4) and click START (5).

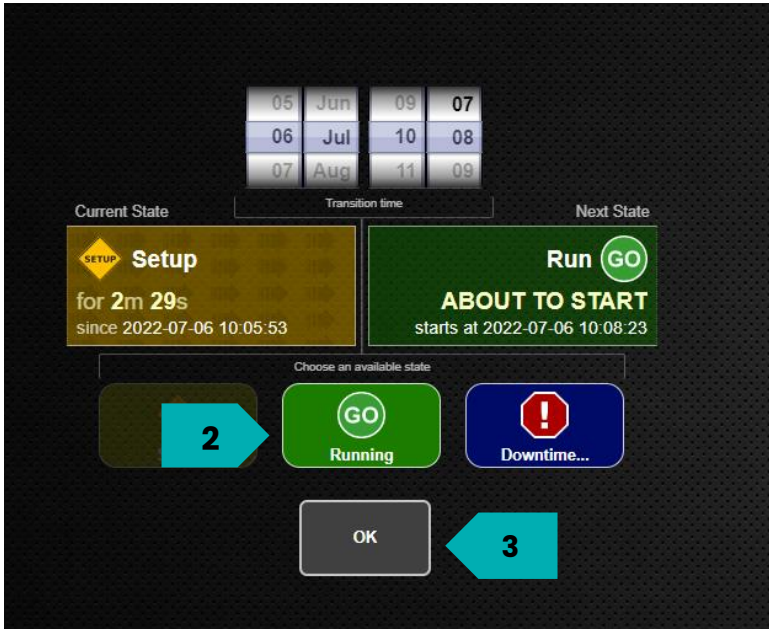


3. Start running

Once a shift and job has been logged, **and setup is complete**, you can transition into running by clicking on the transition button (1).



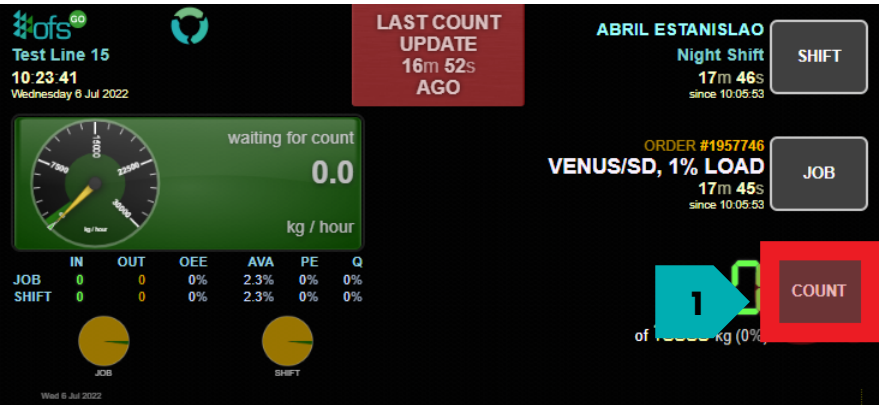
Choose Running as the next state (2) and click OK (3) to confirm.



OFS Essentials

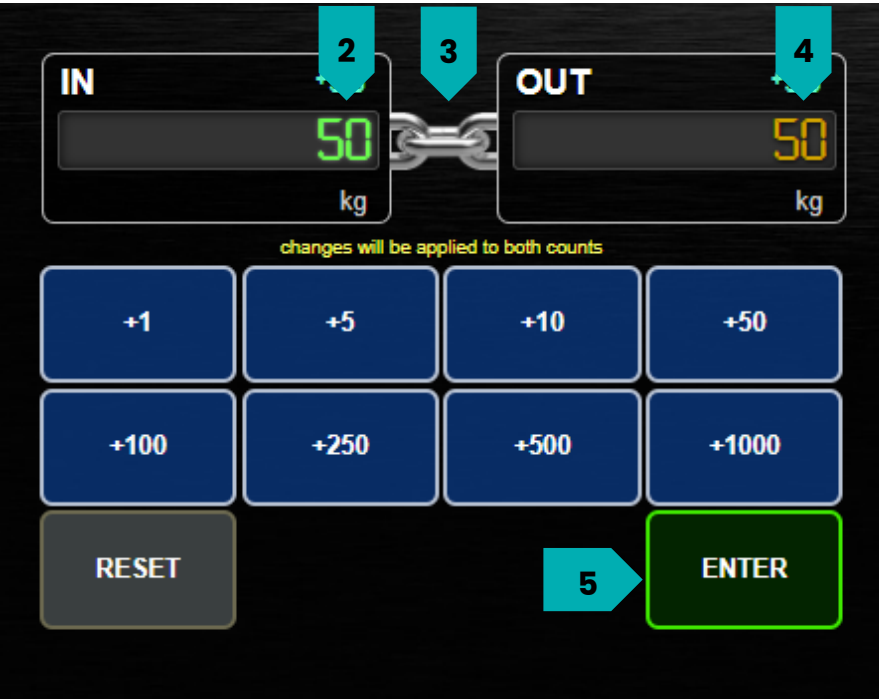
4. Update Counts

As product is made, counts can be updated through the COUNT button (1).



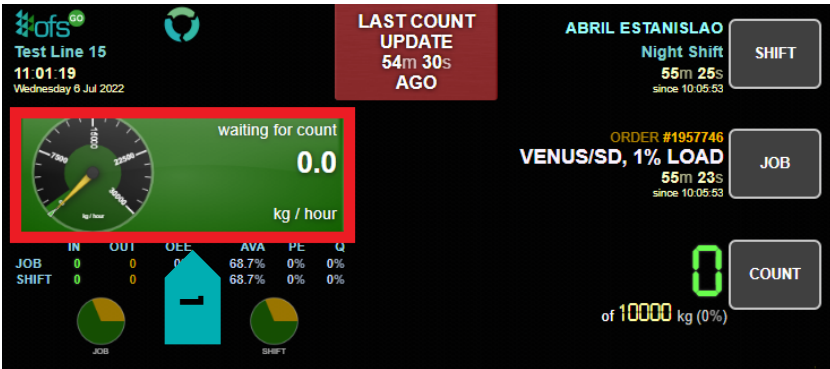
Update the IN (2) count.

- If the IN count = OUT count, go to step 5 and click ENTER to confirm.
- If the OUT count is different to IN, break the chain (3) and enter an OUT (4) count value. Click ENTER to confirm (5).

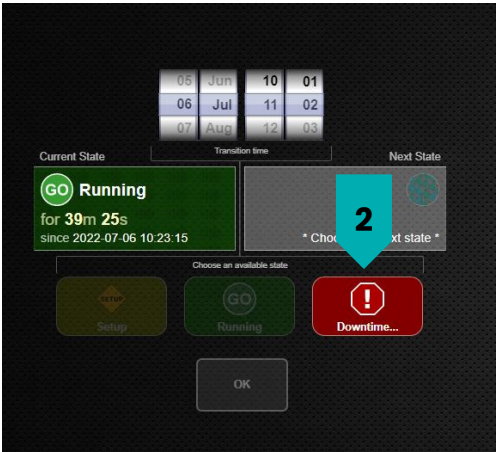


5. Log downtime

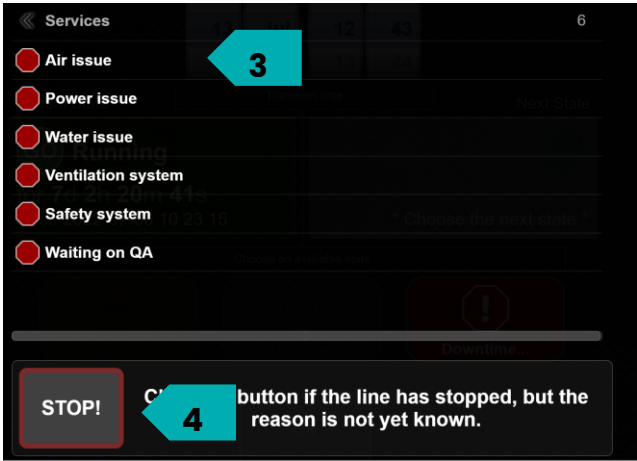
If production is stopped, downtime can be logged by clicking into the OFS traffic light (1).



Transition into a downtime by clicking on the Downtime button (2).



Choose an appropriate downtime from the list provided (3) and click STOP (4).

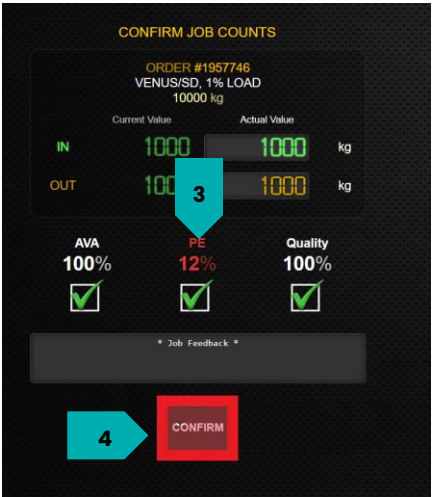


6. End job and shift

Once a job is complete, it can be ended through the JOB (1) button and click END (2).



Confirm the job performance metrics by ticking the boxes (3) and click CONFIRM (4).



Once a shift is complete, it can be ended through the SHIFT (5) button and click END (6).

